



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2600-3-BENT-LH
Job Sheet 194943



Part No: D2600-3-BENT-LH

Job Qty: 10 pcs

Part Name: Extrusion Bent LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/10/19

Job Tracking No:

Due Date: 5/21/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D2750 REV G SHEET 4, D2600 REV E SHEET 2 IPP REV:A 14.01.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Skidtubes - Bend - 1	10 pcs	5/21/19	5/21/19	0.20	3.22	Skidtubes - Bend		MLC
110	QC 5	10 pcs	5/21/19	5/21/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		BE
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	10 pcs	5/21/19	5/21/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		



Container No: S182077



Part: D2600-3-BENT-LH

Job No: 194943

Serial No/Batch: S182077

Revision:

Inspector:

Exp Date:

Instructions:

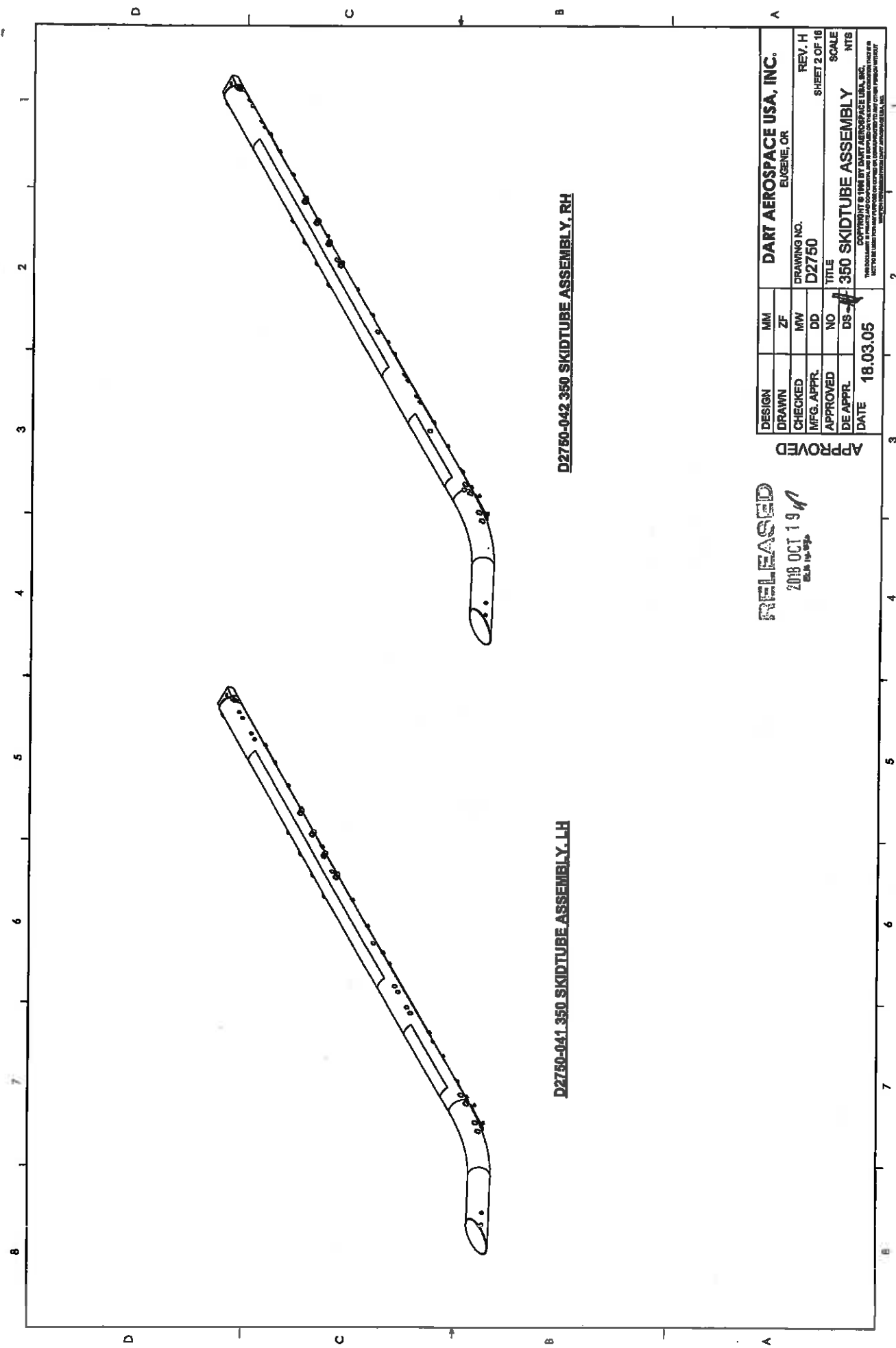
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

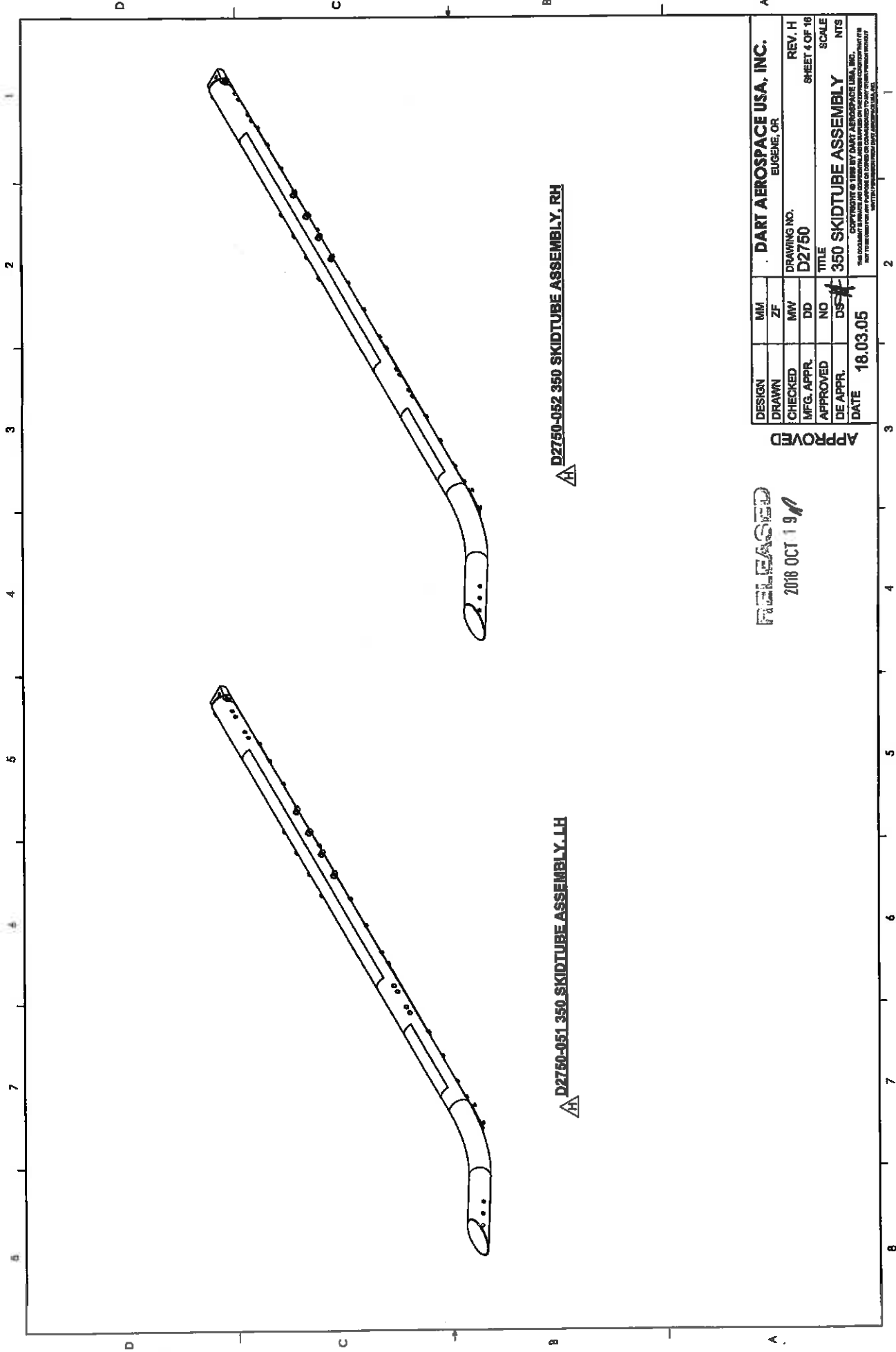
Date: 05/16/19

2CR: 19-7229
2CR: 19-7240

				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	312
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	10 pcs	5/21/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (CNC Delta 100 Bender) Pick qty 1 D2600-3-130 extrusion 1-Deburr one end of extrusion 2-Bend using CNC Descriptions: bending machine as per program 2750.C and Folio 14 use bending aid DT9635 3- cut fwd end of tube as per dwg D2750 4- cut aft end of tube as per dwg D2750 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: <u>L4002</u>) LOCATION : LG002 130 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2600-3-130	Extrusion Round 3" 350	10 pcs (1 ea)	100-Skidtubes - Bend - 1	B138061	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Skidtubes - Bend - 1	D2600-3-130	10	105	0	
Part Specifications					
Specifications could not be found.					

Plex 5/10/19 11:06 AM Dart.lajeunesse.marie



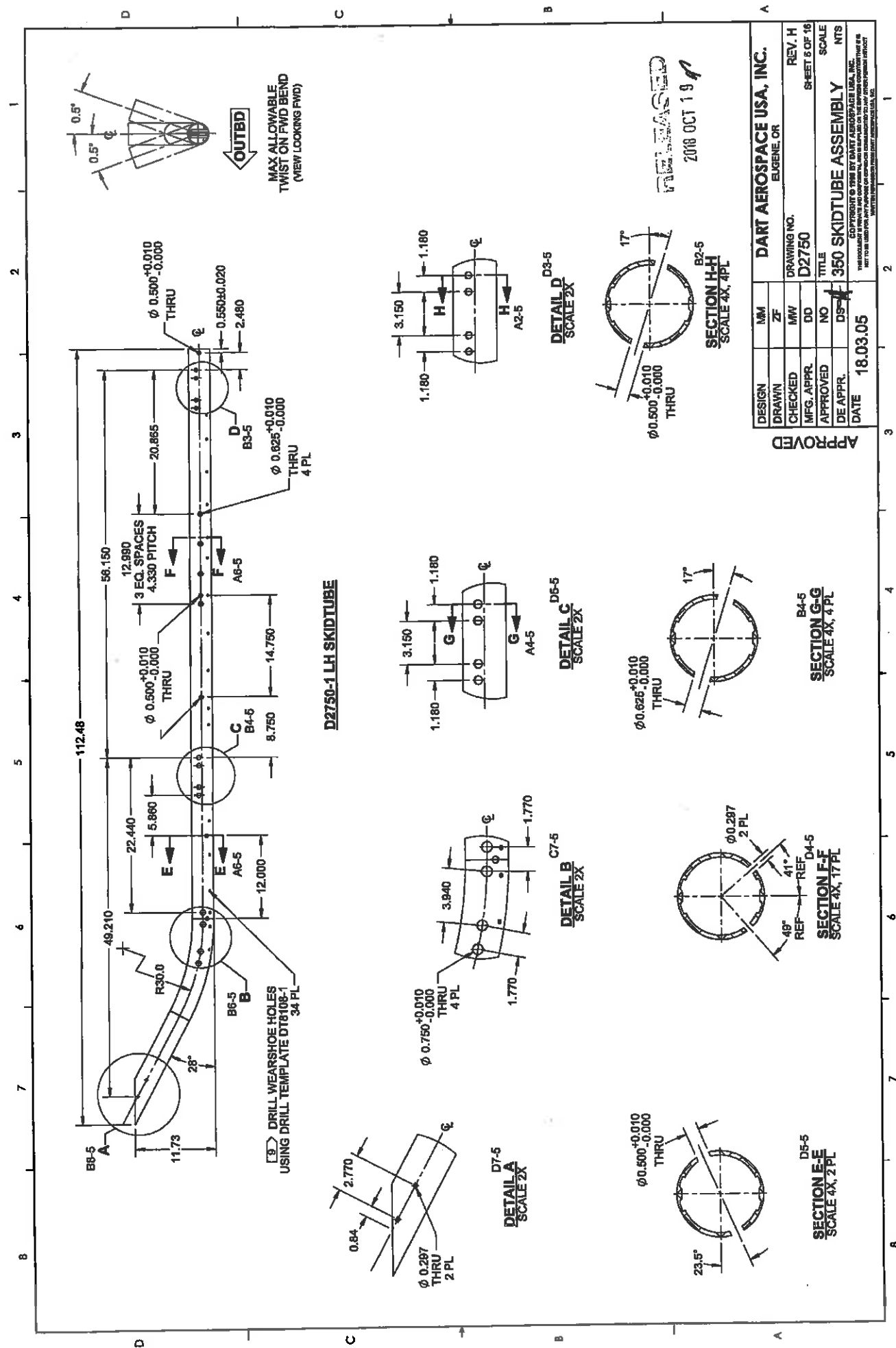


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MFG. APPR.	DD	D2750	SHEET 4 OF 16
APPROVED	NO	TITLE	SCALE
DIE APPR.	DS	350 SKIDTUBE ASSEMBLY	NTS
DATE	18.03.05		

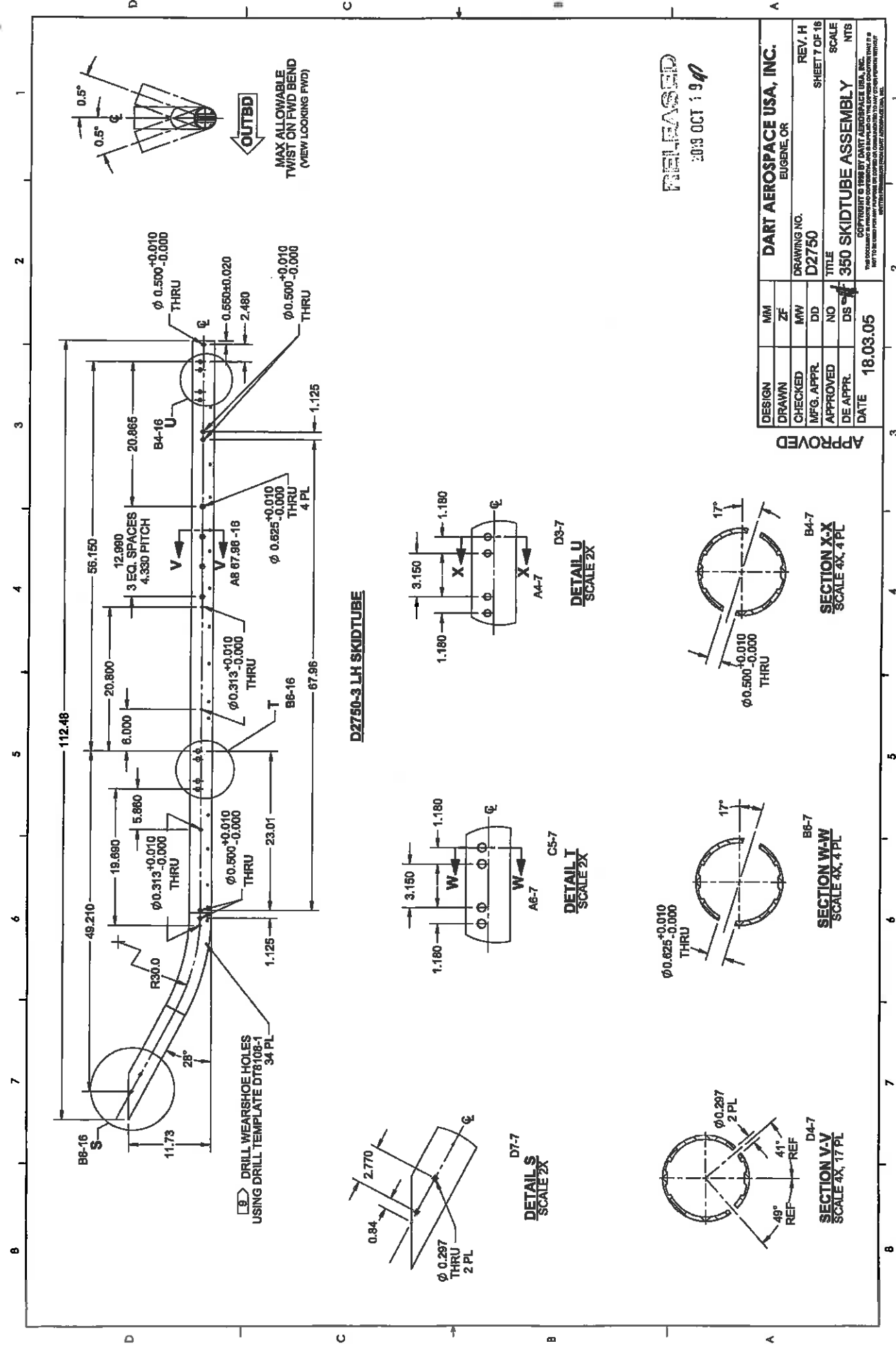
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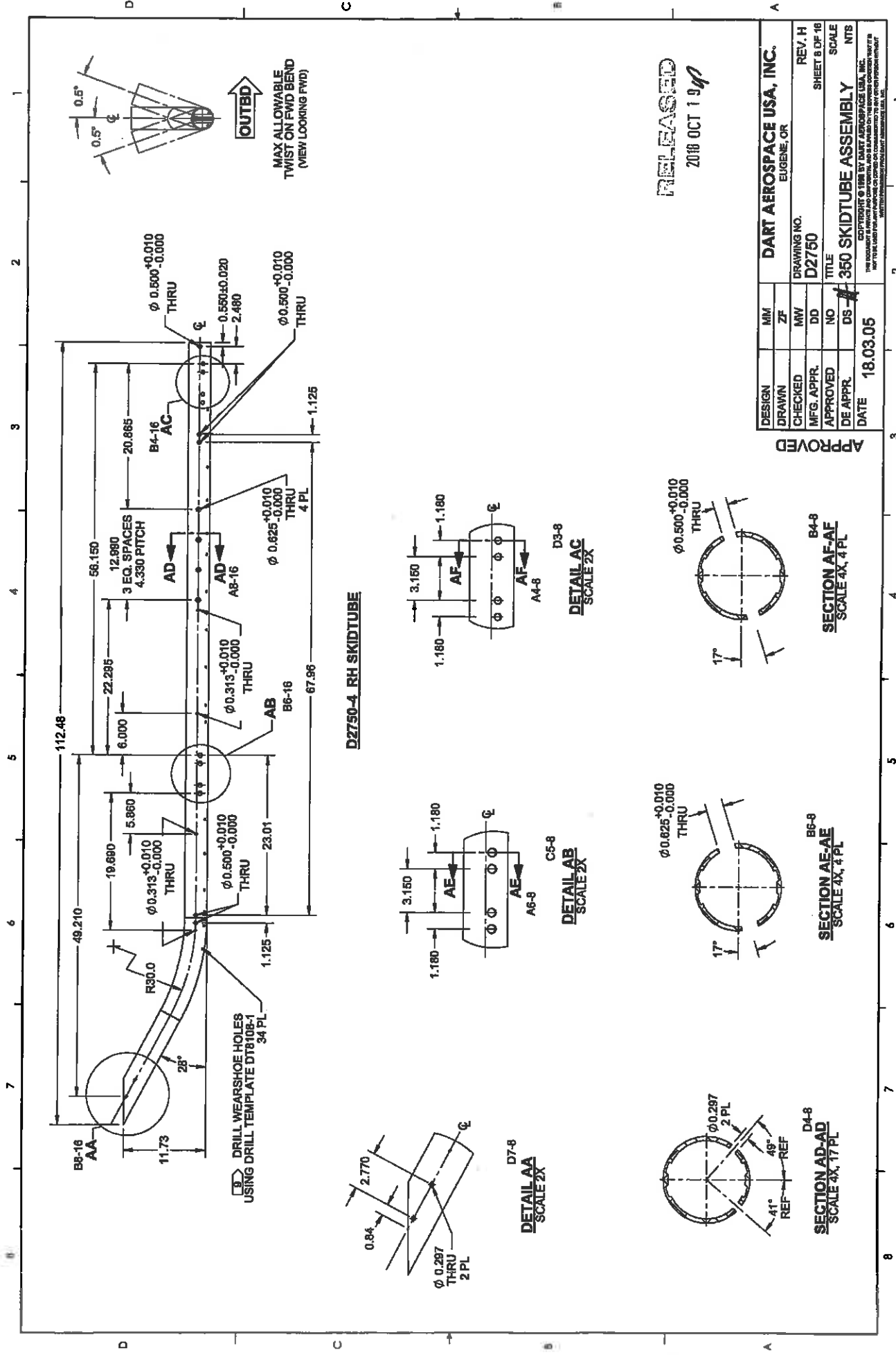
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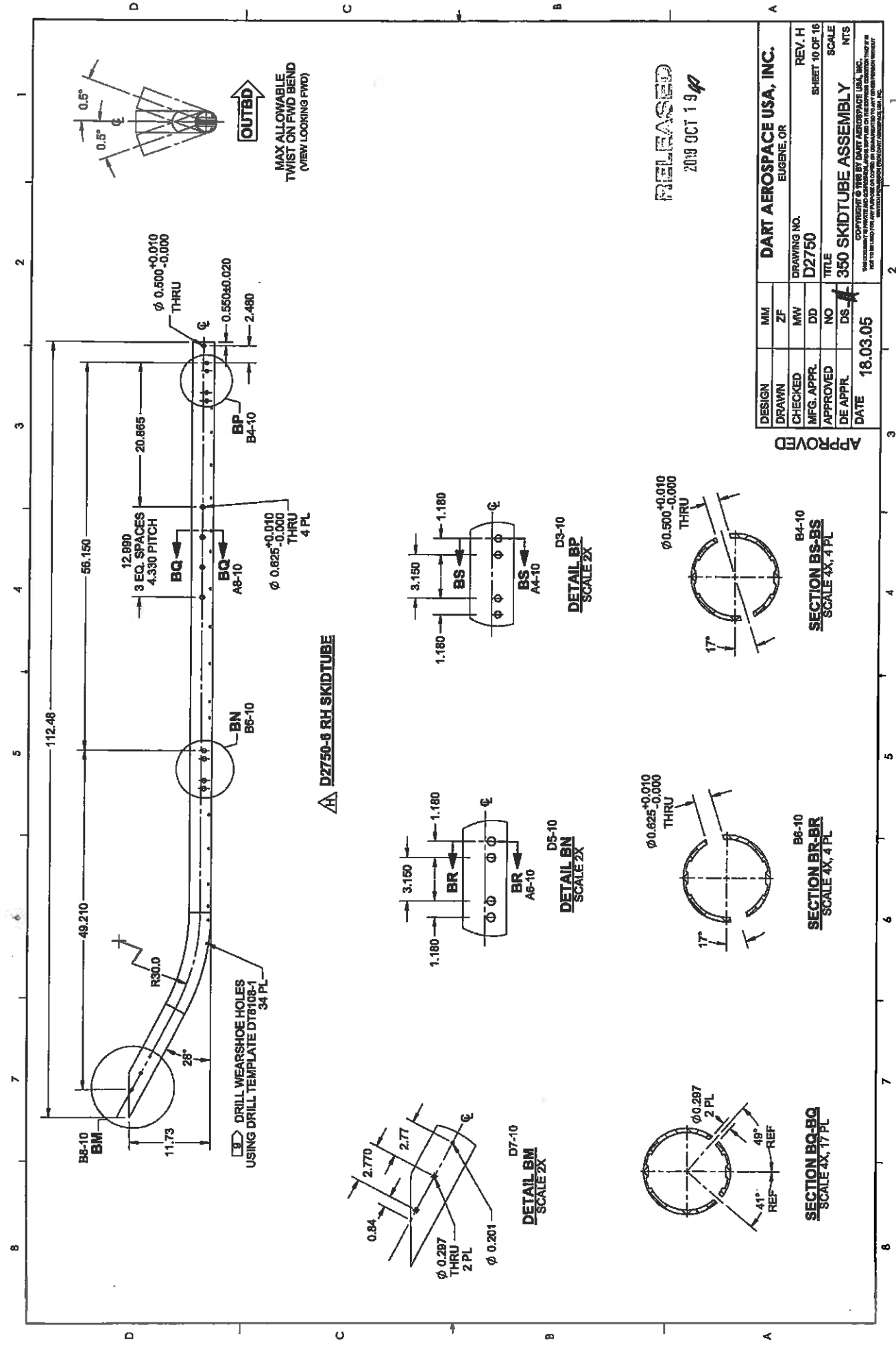
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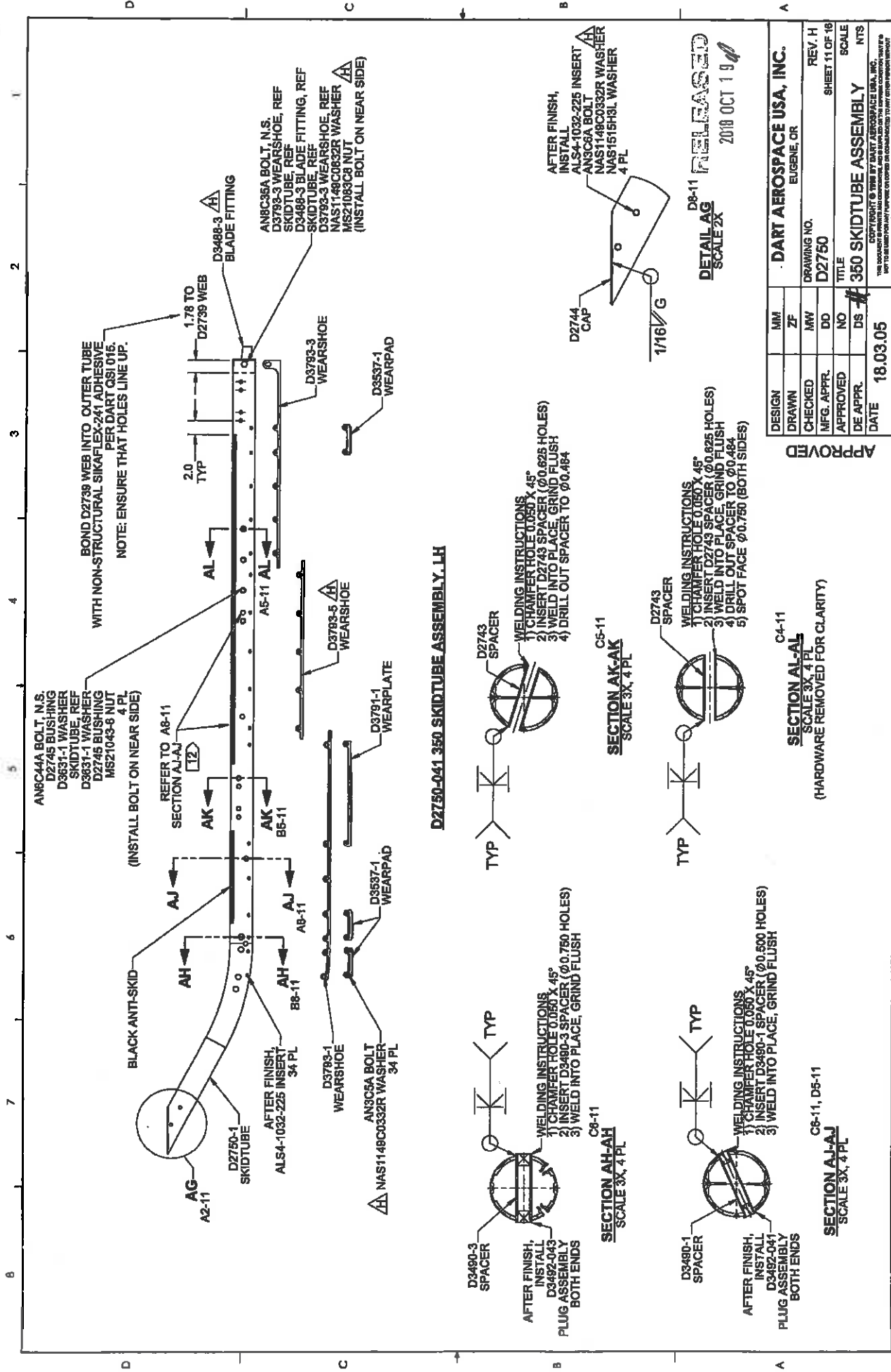
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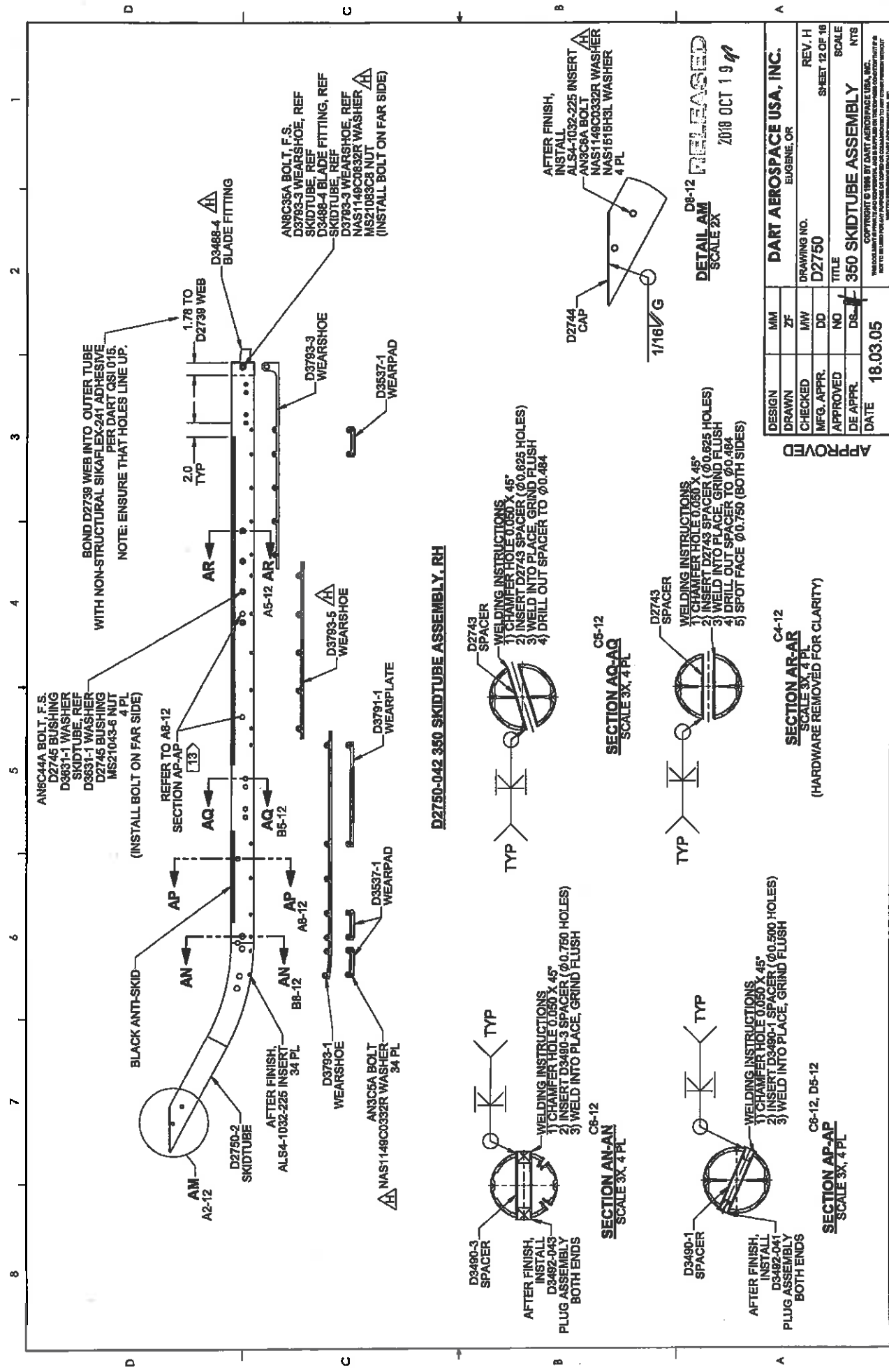
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CHECKED	DD	NO	D2750
MFG. APPR.	NO	NO	350 SKIDTUBE ASSEMBLY
DE APPR.	DS	DS	18.03.05
DATE	18.03.05		

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TITLE		350 SKIDTUBE ASSEMBLY	SCALE
DATE		18.03.05	NTS

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